

NOTES

SAFETY RAIL (ALUMINUM)

ALUMINUM PEDESTRIAN RAIL SHALL BE FABRICATED AND INSTALLED IN ACCORDANCE WITH THESE SPECIAL PROVISIONS AND STANDARD DRAWING NO. 355.

ALUMINUM PEDESTRIAN RAIL SHALL BE NATURAL ALUMINUM COLOR.

COMPLETED ALUMINUM RAILING UNITS SHALL BE ANODIZED AFTER FABRICATION CONFORMING TO THE REQUIREMENTS OF THE ALUMINUM ASSOCIATION STANDARD FOR ANODIZED ARCHITECTURAL ALUMINUM, CLASS I ANODIC COATING, AA-C22-A41.

WELDING SHALL CONFORM TO THE REQUIREMENTS OF THE "SPECIFICATIONS FOR ALUMINUM STRUCTURES" OF THE ALUMINUM ASSOCIATION. ALL EXPOSED WELDS SHALL BE GROUND FLUSH WITH ADJACENT SURFACES.

THE BASE METAL FOR ALUMINUM RAILING SHALL BE ASA ALLOY DESIGNATION 6063-T6. PIPE AND TUBING SHALL BE EXTRUDED CONFORMING TO THE REQUIREMENTS OF ASTM B 429, PLATES AND SHEETS SHALL BE ROLLED CONFORMING TO ASTM B 209, AND RODS, BARS OR SHAPES SHALL BE EXTRUDED CONFORMING TO ASTM B 221.

HORIZONTAL RAILS AND VERTICAL SUPPORT POSTS SHALL BE 1 1/2 INCH DIAMETER STANDARD PIPE AND BALUSTERS SHALL BE 3/4 INCH DIAMETER STANDARD ALUMINUM PIPE. RAILS, POSTS, AND BALUSTERS SHALL BE MACHINE CUT TO PROVIDE A UNIFORM LENGTH PRIOR TO ASSEMBLY.

RAILING SHALL BE ERECTED AND ADJUSTED, IF NECESSARY, TO ASSURE A CONTINUOUS LINE AND GRADE.

SAFETY RAIL (GALVANIZED STEEL)


GALVANIZED PEDESTRIAN RAIL SHALL BE FABRICATED AND INSTALLED IN ACCORDANCE WITH THESE SPECIAL PROVISIONS AND STANDARD DRAWING NO. 355

STEEL RAILINGS MATERIALS SHALL BE WELDED OR SEAMLESS STEEL PIPE CONFORMING TO THE REQUIREMENTS OF ASTM A 120, STRUCTURAL STEEL CONFORMING TO ASTM A 36, OR TUBULAR SECTIONS OF HOT ROLLED MILD STEEL, CONFORMING TO ASTM A 501. ALL WELDING SHALL CONFORM TO AMERICAN WELDING SOCIETY STRUCTURAL WELDING CODE AWS D1.1. AFTER FABRICATION EACH SECTION OF RAILING SHALL BE HOT-DIPPED GALVANIZED WITH A MINIMUM ZINC COATING OF 2 OUNCES PER SQUARE FOOT. ALL BURRS AND SHARP EDGES SHALL BE REMOVED PRIOR TO GALVANIZING.

FIELD WELDS SHALL BE GALVANIZED WITH 3 COATS OF SUCH MATERIALS AS "GALVALLOY" OR GALVICON. PAINTING OF WELDS WILL NOT BE PERMITTED.

HORIZONTAL RAILS AND VERTICAL SUPPORT POSTS SHALL BE BE 1 1/2 INCH DIAMETER AND BALUSTERS SHALL BE 3/4 INCH DIAMETER STANDARD WEIGHT GALVANIZED STEEL PIPE. RAILS, POSTS AND BALUSTERS SHALL BE MACHINE CUT TO PROVIDE A UNIFORM LENGTH PRIOR TO ASSEMBLY.

RAILING SHALL BE ERECTED AND ADJUSTED, IF NECESSARY, TO ASSURE A CONTINUOUS LINE AND GRADE.

	City of Bremerton <hr/> PUBLIC WORKS <hr/> ENGINEERING DIVISION	SAFETY RAILING NOTES Alteration of this drawing is prohibited. Any approval of an altered drawing is unauthorized and void.	3302 <hr/> Revision Date 10/23/02
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